

# **INSTALLATION MANUAL**

# UTV-59PR

# **Level of Difficulty**

Easy

# **Parts List**

4 Expansion plugs, 1-3/8" - 1-1/2"

Tools Required	
Socket wrench	13mm socket
Socket wrench extension	

Torque Specifications		
	M6 bolt	3 ft-lbs.
Metric	M8 bolt	7 ft-lbs.
Me	M10 bolt	16 ft-lbs.
SAE	M12 bolt	28 ft-lbs.
	1/4" bolt	3 ft-lbs.
	5/16" bolt	7 ft-lbs.
	3/8" bolt	16 ft-lbs.
	7/16" bolt	20 ft-lbs.
	1/2" bolt	28 ft-lbs.

Use above torque setting unless otherwise noted

#### **Product Photo**



#### **Notes and Maintenance**

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For polished, gloss and other smooth finishes,

polish may be used to clear small scratches and scuffs on the finish.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

Refer to the table to the left when securing hardware during the installation process to help prevent damage to the product or vehicle.



#### Step 1

Remove the nuts and large washers from expansions plugs.



# Step 2

Insert all four expansion plugs into the large slots in the toolbox using the large washers and nuts as shown. Do not tighten the expansion plugs at this time.

Make sure the hardware moves freely so the toolbox can be adjusted once placed in the UTV.



#### Step 3

With assistance, place the toolbox into the UTV. Align all four expansion plugs with the holes in the UTV bed.

If desired, tape (not included) can be placed over openings in the bottom of the toolbox to prevent dust from entering the toolbox in dusty conditions.

Make sure the expansion plugs are fully seated into the UTV bed and that the toolbox sits flush on the UTV bed before proceeding.

The tool box can now be adjusted on the UTV bed.





# Step 4

Using the socket wrench, extension and 13mm socket, tighten all four expansion plugs until the tool box is secure.

**Caution:** Do not over-tighten expansion plugs. Damage to UTV or toolbox may occur.

Congratulations on the installation of your new UTV tool box.

With the tool box installed, periodic inspections should be performed to ensure all mounting hardware remains tight.

To protect your investment, see the 'Notes and Maintenance' section on the first page of this instruction manual.





