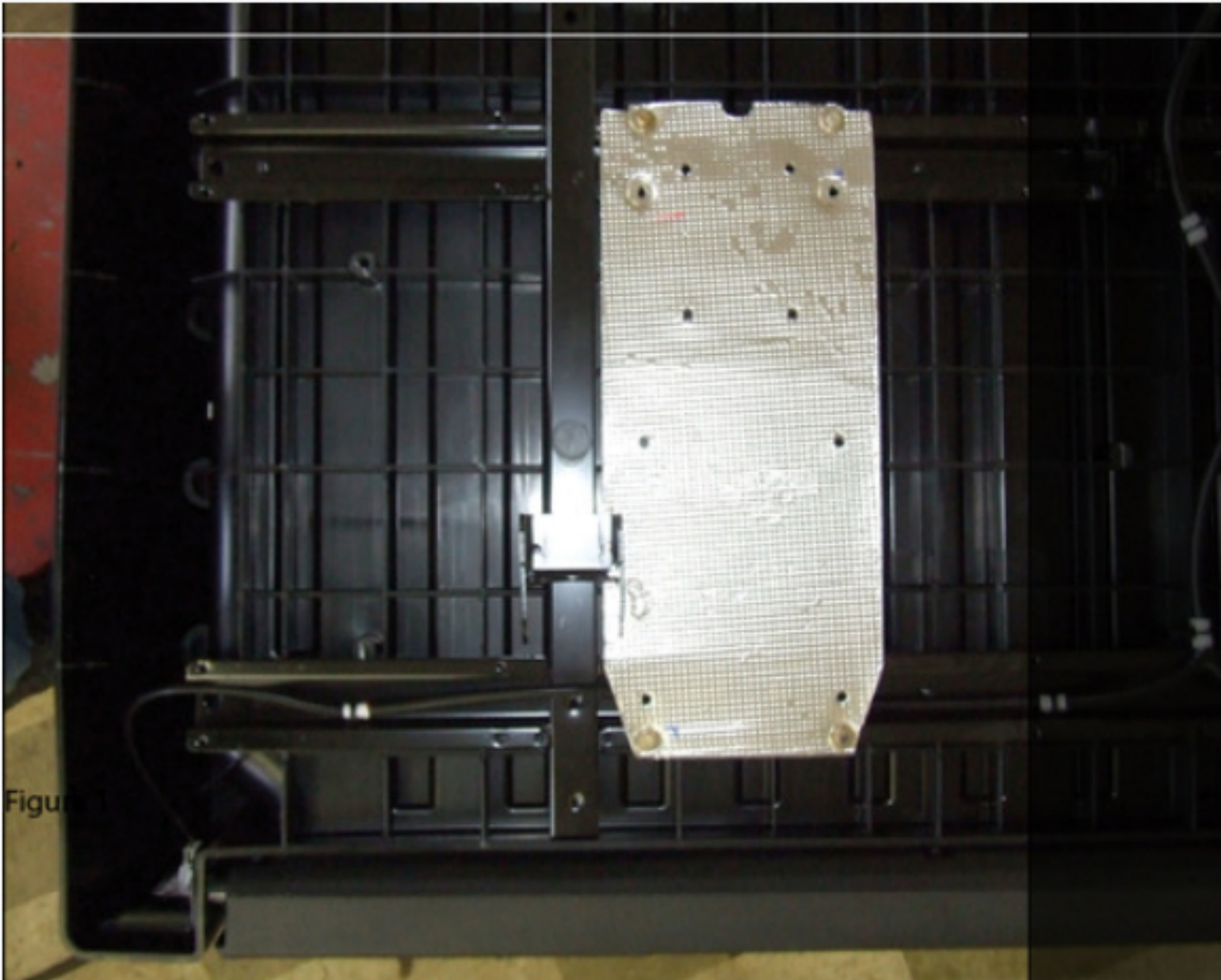


# Slip On Exhaust Instructions

**For Models:** Ranger® 800 Mid Size (2013-2014)

## Removal

1. Place the bed in the dump position.
2. Unplug the **tail light wiring harness** from the **main wiring harness**. Make sure there are no other fasteners holding the **tail light harness** to the **main vehicle frame**.
3. Have a friend help remove the **dump bed** from the machine and set it aside, upside down.
4. Using existing screws and holes, relocate the **under-bed heat shield** toward the **tail gate**.



5. Using a **spring puller** or **long piece of electrical wire**, remove the **springs** from the **silencer-to-head pipe joint**. Pull back to remove the **silencer**.

## Installation

1. Be sure that the original gasket is free of damage or wear. Replace if necessary.
2. Slide the HMF silencer into the original hangers.
3. Using a **spring puller** or **long piece of electrical wire**, install the supplied **long neck springs** at the **head pipe-to-silencer joint**.

## Hardware



(1) Spark Arrester | 2 in Standard Assembly



(2) Spring(s) - Long Neck

\* Click thumbnails to enlarge