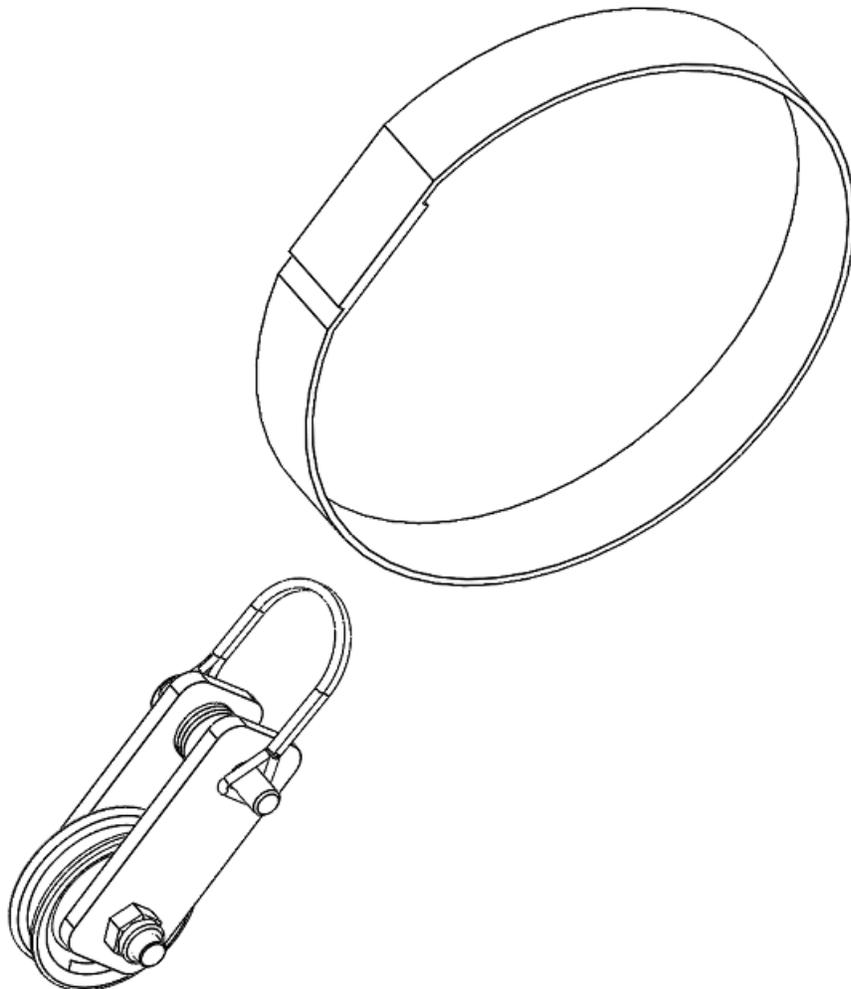


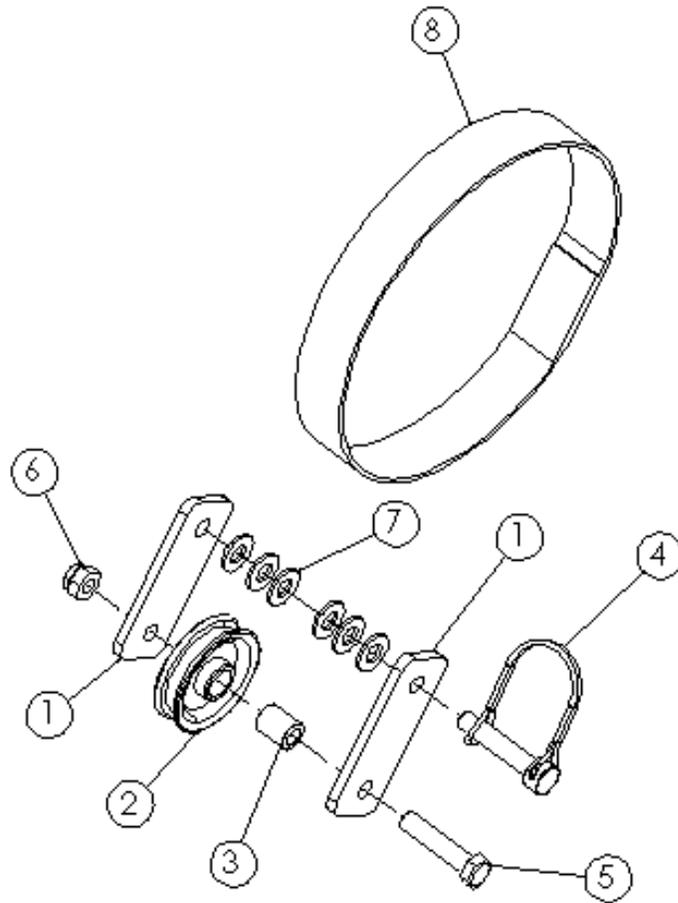


# SNATCH BLOCK KIT

## ASSEMBLY MANUAL

Part No: 20-0050



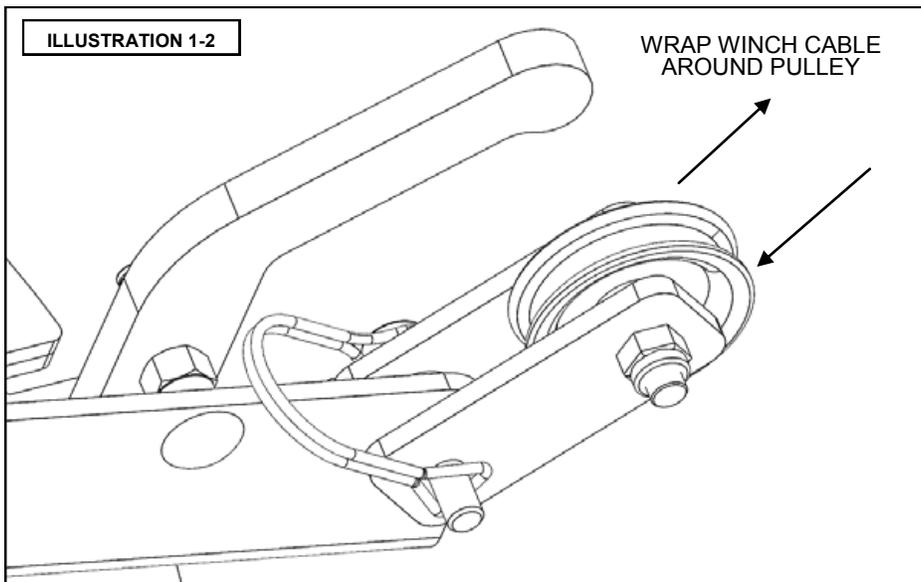
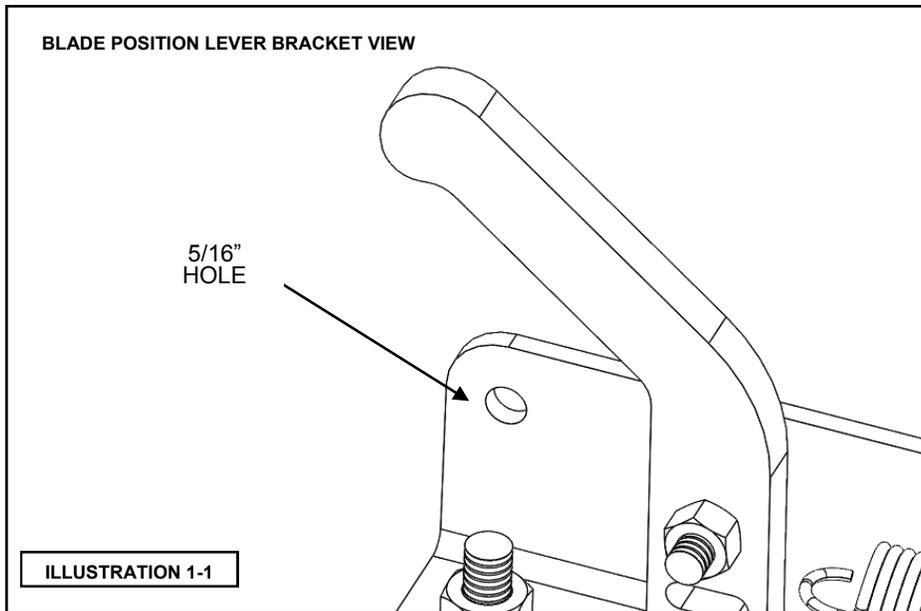


**Model Number 20-0050  
Parts List**

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	2	20-0050_CP01	PLATE-SNATCH BLOCK
2	1	PUR3266	PULLEY-ALUMINUM
3	1	PUR1361	BUSHING-ROLLER
4	1	66351	PIN-LOCK
5	1	PUR1156	5/16" X 1-1/2" SHOULDER BOLT
6	1	PUR1274	5/16" NYLOC NUT
7	6	PUR3087	FLAT WASHER M8
8	1	RPR0093	STRAP-LIFT

## 20-0050 - SNATCH BLOCK ASSEMBLY INSTRUCTIONS

1. Locate the 5/16" hole in the rear of the Blade Position lever bracket (This is the angle bracket that the blade position lever is attached to) as shown in Illustration 1-1. *The rear hole in this bracket is where the Pulley System will attach.*
2. Insert the bushing into the aluminum pulley. Place 1 each of the metal side plates and place on each side of the pulley. Insert the 5/16 bolt through the side plate hole, into the bushing and then out the other side plate. Secure with the 5/16" nyloc nut. *Do not tighten at this time.*
3. Pull the winch cable out of the winch and wrap the cable around the pulley so the cable exits upwards towards the bumper.
4. Place the assembly on the Blade Position lever bracket so the open holes of the straps opposite of the pulley line up with the hole in the bracket. Use 3 washers on each side of the lever bracket and the pulley strap plates and secure with the 5/16" Pin lock (6 total). Be sure to snap close the bail on the pin. Tighten the 5/16" nyloc nut on the pulley. When tightened, the pulley should be able to rotate freely. See Illustration 1-2.
5. Wrap the supplied soft-tie strap around the bumper and then back through itself. The end loop is where the winch hook will attach. Attach the winch hook to the strap and the assembly is done.
6. This Snatch Block Pulley system is necessary for Plow applications where the winch cable geometry is not sufficient to provide smooth lifting of the plow blade. Many FRONT MOUNT plow systems will require this for proper lift control and longer cable life.





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## One Year Limited Warranty

For the period of one (1) year from the purchase date, Kolpin will replace for the original purchaser, free of charge, any part or parts found upon examination by Kolpin to be defective in material, workmanship, or both.

All transportation costs incurred submitting product to Kolpin for warranty consideration must be borne by the purchaser. If Kolpin determines that the product must be returned to the factory for credit, please call 1-800-841-2222 for a Return Merchandise Authorization (RMA) number and shipping instructions.

This warranty does not apply to parts that have been damaged by accident, alteration, abuse, improper maintenance, normal wear, or other causes beyond the manufacturer's control. In order to protect you and your ATV, certain parts of the plow system and/or hardware are designed to fail when the equipment is over-stressed. Parts that are lost due to loosening and improper maintenance are not covered under warranty.

Peripheral products such as engines, electric motors, and actuators may carry an original manufacturer's warranty. Most hardware is general in nature and is easily obtained locally. Be sure to replace with minimum grade 5 specification.

**Kolpin Outdoors, Inc.**

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