## **EMP P/N - 13460** (Not 13360) Full-Size Polaris Ranger Bed Cover Fits: 2013-18 Full Size Rangers

## **Installation Instructions:**

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Includes:	Installation:
1. Bed Cover (Front and Rear sections)	Start with the Front section first:
2. (1) Steel Channel (13460-01)	1. Assemble the (7) tie-down plungers to the
(52-1/2" Long-Black)	holes in the front cover (large section). You
3. (1) Door Stiffener/Latch	will use the Eye-bolts, large washers, rubber
(13460-1, 53" long, Black)	bushings and T-Nuts. Assemble these to the holes in the front section. The large washers
	will go on the top and the rubber bushings and
Hardware Kit:	T-Nuts will go on the bottom Side. Slide the
1. (7) 13156-10 (1-1/2" Dia x 2-1/4" Long	threaded end of the eye-bolt through all of
Rubber Bushing)	them. These will expand in the holes in your
2. $(7) 1/4-20 \times 4$ " Eyebolt	stock bed, holding the cover to your bed
3. (7) $1/4^{-20} \times 4^{-1}$ Eyebolt 3. (7) $1/4^{\circ}$ ID x 1-1/4" OD	(see Fig.1). There are seven total.
Fender Washer - Black	2. Attach the front section to your cargo bed. For
4. (7) 1/4" T-Nut	now you don't need to tighten the tie down
5. $(18) 1/4-20 \ge 3/4$ "	plungers; you will do this last. 3. Bolt the steel Stiffener Channel (13460-01) to
Truss Head Screw - Black	3. Bolt the steel Stiffener Channel (13460-01) to the under side of the rib using (6) Truss Head
6. (8) 1/4-20 x 3/4"	Screws and (6) Nyloc Nuts (see Fig 2). This is
Flange Head Bolt - Black	just a stiffener.
7. (23) 1/4-20 Nyloc Nut - Black	5
8. (14) 1/4" Flat Washer - Black	Now, you will start on the rear section:
9. (2) Side Bracket (13360-10, 6" long)	1. Assemble the rear section to the front section
10. (1) EMP® Logo Decal	using (2) 1/4-20 Flange Bolts, (4) 1/4" washers
	and (2) Nyloc nuts per side/hinge. These will
Teels Meeded.	give you the desired tension on the hinges depending on how tight you make them
Tools Needed:	(see Fig, 3).
1. Phillips Screwdriver	2. Bolt the Side Brackets (13360-10) to the sides
2. 7/16" Open End Wrench	using (2) Truss HD screws and (2) Nyloc nuts
3. 7/16" Socket Wrench	per side (see Fig. 4). Note: These are to hold
4. 3/8" Socket Wrench	the sides tight against the sides of the bed when
T , 11 , 1 1 1 1 0 1	it is closed.
Installation should be performed	3. Bolt the rear Door Stiffener Angle/Latch to the
by a certified technician.	rear using the remaining Truss head screws and nyloc nuts (see Fig. 4-6).
	4. Secure the assembly to the stock bed by
	simply turning the eyebolts and expanding the
	rubber bushings (see Fig. 8).
	5. Your installation is complete.

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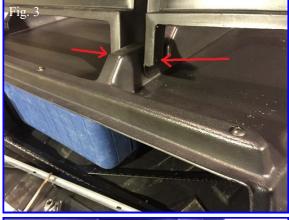






Fig. 6





