

FEEL THE HEAT!

Rear Bumper for Polaris General

Part # **02-1103** Polaris General 1000 - All Models Black

Congratulations on your purchase of the Rear Bumper for the Polaris General. Function can go along with style; this bumper will give off that rugged off-road look while allowing the full use of the dump bed function. Be sure to check out the full line of DragonFire Accessories for your Polaris vehicle at your local authorized dealer or online at <http://www.DragonFireRacing.com>

WARNING

- Read and understand these instructions before installing product
- Do not use product if there are any signs of damage
- This product does not provide roll over protection
- This product is not intended as an anchor point for pulling

Disclaimer

Off road activities can be hazardous and could lead to injury, dismemberment, paralysis and death. No warranty of representation is made as to the products ability to protect the user from any injury or death. The user assumes that risk. The acceptance and /or use of this merchandise purchased from DragonFire by the customer hereby shall release DragonFire from any and all liability pertaining to the use of such merchandise.

Tools Required

15mm Socket

15mm Wrench

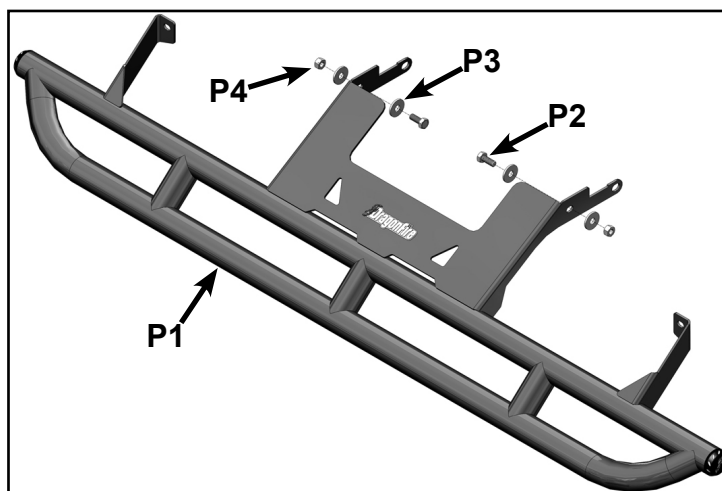
13mm Socket

13mm Wrench

Ratchet

Pre-installation: Lay out components and compare to list and images.

Part & Hardware List					
ITEM	QTY	SIZE	LENGTH	TYPE	STEP USED
P1	1	-	-	Rear Bumper	5
P2	2	M8 x 1.25	20mm	Hex Bolt	7
P3	4	M8	-	Flat Washer	7
P4	2	M8 x 1.25	-	Nylon Lock Nut - Hex	7



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Note: An assistant is recommended for the installation of this product.

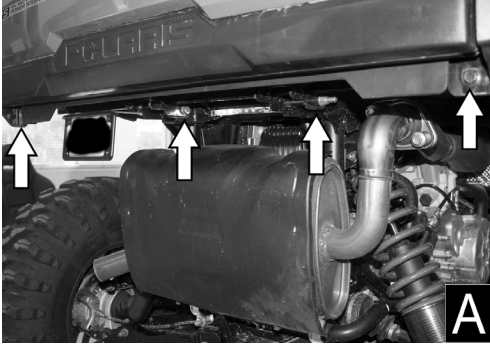
Step 1: Place vehicle on a flat and level surface. Place gear selector in "Park" and remove keys from the ignition.

Step 2: Locate factory hardware under the bed of the vehicle. (Figure A)

Step 3: Uninstall long factory bolts under the bed. (Figure B) Retain hardware for later use.

Note: To freely remove or move bolts, slightly lift up the bed to align the holes.

Step 4: Uninstall the factory bolts at the bottom outside corners of the bed. (Figure C) Retain the 2 bolts for later use.



Step 5: Align the Rear Bumper (P1) to the bed of the vehicle. (Figure D) Install long factory bolts from Step 3 to bed and rear bumper. Leave hardware loose for adjustment.

Step 6: Install the factory bolts from Step 4 to the rear bumper and bed. (Figure E) Leave bolts loose.

Step 7: Install the supplied hardware through the existing hole of the bed frame and rear bumper. (Figure F) Torque to 24.5 N-m (18 ft-lbs).



Step 8: Torque factory bolts from Step 6 to factory specifications. Tighten the long factory bolts until snug and then loosen until the bed is easy to pivot.

Step 9: This completes installation. Time to ride and enjoy!

ProTip: Periodically check all hardware and re-tighten if needed.

For further assistance please contact us at customerservice@dragonfireracing.com or 1-800-708-9803.